# Woodworking Machinery 2023

TABLE SAWS BANDSAWS SANDERS LATHES DUST COLLECTORS AIR FILTRATION





#### **COMMUNITY ACTIVITY**

The design of Laguna equipment is inspired by the needs and recommendations of professional woodworkers, creating unique design solutions that woodworking community lacks on today's market. The result is always a professional machine for versatile work in your shop.

#### **SMART FEATURES**

The machines are fitted with smart solutions that cover the needs of a modern woodshop. Easy to control robust machines and their precise setup are the basis of every Laguna machine. Thanks to attention to detail and unique features, Laguna has received recommendations from prestigious magazines, the Tool Guide and the Woodworkers Journal.

# LAGUNA

#### **PROFESSIONAL DESIGN**

The actual design of Laguna machines began with the help of professional woodworkers in California. Experienced customers suggest unique features that they miss with other machines on the market. The result is always a professional machine for versatile work in your shop.

#### **STABILITY AND STURDINESS**

Even from a safety point of view, the stability of a machine is the backbone of precise work. The build of Laguna machines ensures smooth run without vibrations and absolute certainty when working. Robust cast-iron or all steel design is the basis of all Laguna machines.





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IGM Werkzeuge und Maschinen zarbeiter, Ihr Lieblingsgürtel von 18BX oder 🌒 LAGUNY gibt es jetzt mit 8% Rabatt. Ei glänzt mit einer Schnitthöhe von bis zu 463 mm Keramikführungen



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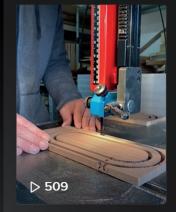






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Tools and machines in operation and other videos from our workshop.









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# FUSION1 Table Saw

Code: 151-FUSION1



Supplied with:

- Rip Fence
- Mitre Fence
- Feeder for Small Parts
- Extraction Cover
- Rear Extension
- Carbide Saw Blade (diameter 250/30 mm, Z40)
- Extraction Hose for Extraction Cover

### PARAMETERS

| Fusion 1             | Туре:                     |
|----------------------|---------------------------|
| Craftsman            | Rating:                   |
| 1,1 kW               | Power Output (230 V):     |
| 250 x 30 mm          | Blade DIA x Bore:         |
| 3800 rpm             | Speed:                    |
| 0–45°                | Blade Tilt:               |
| 50 mm                | Max. Depth of Cut at 45°: |
| 79 mm                | Max. Depth of Cut at 90°: |
| 769 mm               | Max. Rip Capacity:        |
| 100 mm               | Dust Extraction Outlet:   |
| 508 x 792 mm         | Table Size:               |
| 1550 x 1405 x 1100 r | Dimensions (L x W x H):   |
| 110 kg               | Weight:                   |



# **FUSION1** Table Saw Technical Details

### The Laguna Fusion 1 impresses with its large work table, which is mostly made of cast-iron and the side extensions of the table are made of thick-walled steel sheet with a high-quality, abrasion-resistant finish.

Despite the lower power on paper, this saw can also handle longitudinal and transverse cuts of hardwood up to 79 mm thick. Thanks to the low power consumption and the standard 230V connection, a standard household power supply with a 13A circuit breaker is sufficient to connect this saw.

#### A DADO Grooving Saw Blade Set with a clamping hole of 15.87 mm (5/8") can be used with the Table saw.

IThe main cast-iron part of the table features two T-slots for mitre fence on both sides of the blade. The Fusion 1 comes with an additional 500mm rear table extension, which you will appreciate when cutting longer parts. The saw includes a solid longitudinal ruler with a soft plastic handle. The ruler can be easily moved and locked in selected position. Thanks to the magnifying glass on the longitudinal ruler, the scale on the aluminium guide profile is always easy to read and allows you to work with perfect precision. The aluminium profile of the longitudinal ruler can be flipped 90 degrees for easier cutting of thin parts.

The Fusion 1 is an excellent solution for those looking for a small, compact, and at the same time accurate and high-quality table saw to get started. Perfect for hobbyists, model makers or beekeepers. This saw will certainly be making perfect cuts for years to come.

The metal control wheels with anti-swivel lock ensure easy and precise saw blade tilting from 0° to 45° and saw blade lifting up and down according to your needs. The saw has an ingenious dust extraction from the bottom and from the upper extraction cover of the saw blade. The dust extraction located in the saw blade cover provides a clean working surface for accurate and comfortable cutting. Comes fitted with a 100 mm dust extraction outlet.

The saw features smart design. E.g. a quick clamping mechanism of the riving knife or a stop mechanism that locks the shaft for easy removal of the blade. There is handy tool storage on the side of the base for rip fence, mitre fence and arbor wrench and material feeder, so you'll always have them at hand.

The robust motor suspension provides stability during work and guarantees a perfect cut. The replacement zero clearance throat plate in the cast iron table is suitable for all cutting angles, from 0° to 45°. This plate is easily removable by means of an eccentric lock and is equipped with adjustable screws for precise alignment with the table plane.

Comes partially assembled in a transport crate. Assembly time is approximately 1 hour.



Extension of the cutting width to 1320 mm Code: 151-Fusion52



Replacement Zero Clearance Plate Code: 151-FusionTP



Dado throat plate for Fusion





**Riving Knife** 

Code: 151-Fusion3-27



Saw blades and other machine accessories can be found at www.igmtools.com

Available Accessories





Cast-Iron Table with a Rip Fence





Quick-Clamping Mechanism



Blade Tilt and Height Control





Magnifying glass on the longitudinal ruler





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# FUSION2 mod.2022 Table Saw LAGUNA







#### Supplied with:

- Rip Fence
- Mitre Fence
- Feeder for Small Parts
- Extraction Cover
- Rear Extension
- Carbide Saw Blade (diameter 250/30 mm, Z40)
- Extraction Hose for Extraction Cover

### PARAMETERS

Type: **Fusion 2 mod.2022** 

- Rating: Professional
- Power Output (230 V): 1,2 kW
  - Blade DIA x Bore: 250 x 30 mm
    - Speed: 3800 rpm
    - Blade Tilt: 0–45°
- Max. Depth of Cut at 45°: 56 mm
- Max. Depth of Cut at 90°: 79 mm
  - Max. Rip Capacity: 914 mm
- Dust Extraction Outlet: 100 mm
- Table Dimensions: 1118 x 792 mm
- Dimensions (L x W x H): 1663 x 1652 x 1081 mm
  - Weight: 129,8 kg

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Compatible with CMT Grooving Saw Blade Set DADO

# FUSION2 mod.2022 Table Saw **Technical Details**

The first thing that will catch your attention is the large cast-iron table. The table provides plenty of room for sizing of larger pieces. A rugged rip fence slides easily on the surface of the saw and comes fitted with a soft plastic handle that securely locks the fence in any position. The adjustable scale is easy to read thanks to a magnifier. You can flip the aluminium profile of the fence for thinner operations by 90 degrees. The magnifying glass has two lines, one showing the distance of the blade from the fence profile, which is in the standard vertical position, and the other showing the distance of the blade if the ruler profile is rotated 90° to a horizontal position. The table features two handy T-slots for the mitre fence on both sides of the blade.

The cast-iron control wheels with a foldable handle and a lock provide light and precise tilt of the blade up to 45° as well as up and down travel. The saw is equipped with a precise digital saw blade angle indicator with a backlit display, which is built into the saw body on the front. Clever design allows dust extraction from the bottom of the saw and the blade. Comes fitted with a 100 mm dust extraction outlet.

The saw is powered by a 1200 W motor. Cast-iron trunnion provides stability and perfect cut at all times. A DADO Grooving Saw Blade Set with a clamping hole of 15.87 mm (5/8") can be used with the Table saw. Thanks to the zero clearance insert plate, you can size at 0° to 45°. You can easily remove the insert plate using the handy quick-lock, the plate also comes fitted with worm screws for flush adjustments.

The Fusion 2 features smart design. E.g. the guick clamping mechanism of the riving knife or a stop mechanism that locks the shaft for easy removal of the blade. You can move the saw around your shop thanks to two lockable wheels. Storage around the cabinet of the saw allows clever storing of the rip fence, mitre fence or feeder.

Comes partially assembled in a transport crate. Assembly time is approximately 1 hour.



Robust Rip Fence



Handy Parts Storage



Robust cast iron engine suspension



Digital saw blade angle indicator



Lever for a Quick Blade Swap



Width of Cut Extension to: 1320 mm Code: 151-Fusion52



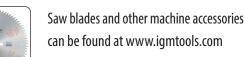
**Replacement Zero Clearance Plate** Code: 151-FusionTP



Dado throat plate for Fusion Code: 151-FusionDado





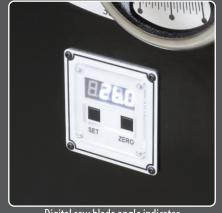


Code: C23031208

Code: 151-Fusion3-27

Available Accessories

CMT Grooving Saw Blade Set DADO PRO





Magnifying glass on the longitudinal ruler





# FUSION3 mod.2022 Table Saw



## FUSION3 mod.2022 Table Saw **Technical Details**

The first thing that will catch your attention is the large cast-iron table. The table provides plenty of room for sizing of larger pieces. Fusion 3Dro Table Saw comes equipped with a rear table that enlarges the main table by 500 mm.

A rugged rip fence slides easily on the surface of the saw and comes fitted with a soft plastic handle that securely locks the fence in any position. The adjustable scale is easy to read thanks to a magnifier. You can flip the aluminium profile of the fence for thinner operations by 90 degrees. The magnifying glass has two lines, one showing the distance of the blade from the fence profile, which is in the standard vertical position, and the other showing the distance of the blade if the fence profile is rotated 90° to the horizontal position. The table features two handy T-slots for the mitre fence on both sides of the blade.

The cast-iron control wheels with a foldable handle and a lock provide light and precise tilt of the blade up to 45° as well as up and down travel. The saw is equipped with a precise digital saw blade angle indicator with a backlit display, which is built into the saw body on the front. Clever design allows dust extraction from the bottom of the saw and the blade. Comes fitted with a 100 mm dust extraction outlet.

The saw is powered by a strong 2100 W motor. Cast-iron trunnion provides stability and perfect cut at all times. Thanks to the zero clearance insert plate, you can size at 0° to 45°. You can easily remove the insert plate using the handy quick-lock, the plate also comes fitted with worm screws for flush adjustments. A DADO Grooving Saw Blade Set with a clamping hole of 15.87 mm (5/8") can be used with the Table saw.

The Fusion 3 features smart design. E.g. the quick clamping mechanism of the riving knife or a stop mechanism that locks the shaft for easy removal of the blade. You can move the saw around your shop thanks to two lockable wheels. Storage around the cabinet of the saw allows clever storing of the rip fence, mitre fence or feeder.

Comes partially assembled in a transport crate. Assembly time is approximately 1 hour.



Width of Cut Extension to: 1320 mm Kód: 151-Fusion 52



**Replacement Zero Clearance Plate** Kód: 151-FusionTP

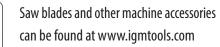


Dado throat plate for Fusion Kód: 151-FusionDado









Available Accessories





Cast-Iron Table with a Rip Fence





Robust cast-iron engine suspension



Digital saw blade angle indicator

Lever for a Quick Blade Swap

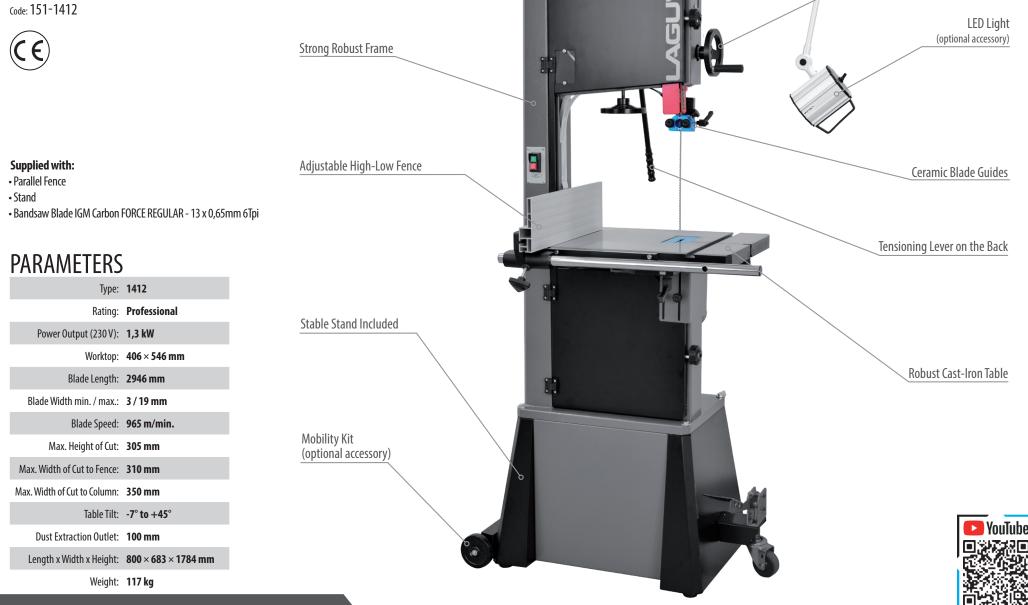


Magnifying glass on the longitudinal ruler





# 1412 Bandsaw LAGUNA



Precise & Smooth Height Adjustment

# **1412** Bandsaw Technical Details

Ideal for professional woodshops that require accuracy and strong cutting power.

The main feature of the IGM Laguna 1412 Table Saw is a triangular frame and a strong 1,2 kW motor. The micro-polished castiron worktop (406 x 546 mm) provides stability even for oversized workpieces. The table also tilts from -7° to +45°. The robust fence is easily adjustable and can be installed into two positions (vertical and horizontal). The solid cast-iron wheels are fitted with polyurethane tyres. The tyres are designed to withstand heat and offer longer service life than regular rubber tyres. The worm gear & pinion on the blade guard is ultra-smooth and engineered to have minimum flex even when fully extended.

The saw comes with ceramic guides on the upper and lower wheel for precise tracking of the saw belt. These slides provide excellent cut control and prolong the service life of the belt. See-through windows on the upper wheel allow you to check for proper tracking and tension of the belt. A lever on the backside of the bandsaw allows for quick tensioning and release of the belt. The IGM Laguna 1412 stands out amongst other machines especially for its clever design that allows cuts up to 305 mm.

The bandsaw is fitted with all CE required safety features. Comes partially assembled in a cardboard box. Assembly time is approximately 1 hour.

#### Available Accessories





Mobility Kit for 1412-14BX-1216 Code: 151-1412MBA



LED SpinLock Lamp Code: 151-ALEDSPINE





LED Chameleon 90CRI Light Code: 151-ALEDMACH



Table Tilt  $-7^{\circ}$  to  $+45^{\circ}$ 





Height of Cut 305 mm



**Ceramic Blade Guides** 



Balanced Cast-Iron Wheels



Lower Wheel Fitted with a Dust Brush

LAGUNA

#### **14BX / 18BX** Bandsaw LAGUNA Precise & Smooth Height Adjustment Code: 151-14BX / 151-18BX Strong Robust Frame Tensioning Lever on the Back LED Light Supplied with: (optional accessory) Parallel Fence 14BX: Bandsaw Blade IGM Carbon FORCE REGULAR - 13 x 0,65mm 6Tpi 18BX: Bandsaw Blade IGM Carbon FORCE HOOK - 16 x 0,8mm 4Tpi **Ceramic Blade Guides** 14 bx Adjustable High-Low Fence PARAMFTERS Type: 14BX **18BX** Rating: Professional Professional Power Output (230 V): 1,9 kW (230V) 2,2 kW (400V) **Robust Cast-Iron Table** Worktop: 406 × 546 mm 508 × 660 mm Blade Length: 2946 mm 3695 mm Blade Width min. / max.: 3 / 19 mm 3/31 mm Foot pedal brake quickly stops the belt Blade Speed: 965 m/min. 965 m/min. Max. Height of Cut: 346 mm 410 mm Max. Width of Cut to Fence: 310 mm 400 mm Max. Width of Cut to Column: 350 mm 460 mm Table Tilt: -7° to +45° -6° to +45° YouTuhe Dust Extraction Outlet: 100 mm 100 mm Length x Width x Height: $713 \times 755 \times 1790$ mm $759 \times 919 \times 1975 \text{ mm}$ Weight: 123 kg 186 kg Mobility Kit (optional accessory) laguna.igmtools.com 14

# **14BX / 18BX Sandsaw** Technical Details

This bandsaw is ideal for a professional woodshop that requires accuracy and high-quality cutting power.

The IGM Laguna 14BX / 18 BX Bandsaw features a heavy robust frame with a powerful 1,9 / 2,2 kW motor. The ground cast alloy worktop provides stability even for oversized workpieces. The table also tilts from -7° to +45°.

The robust fence is easily adjustable and can be installed into two positions (vertical and horizontal). The strong cast alloy wheels are fitted with a polyurethane belt along the whole wheel. The belt is designed to withstand heat and for a longer service life than regular rubber belts. The worm gear & pinion on the blade guard is ultra-smooth and engineered to have minimum flex even when fully extended. Pressing the foot pedal firstly cuts power to the motor and secondly activates the disc brake to bring the saw to a virtually instantaneous stop.

Fitted with ceramic guide system above and below worktop. Ceramic guides guide the blade accurately while securing ideal cut quality and prolonging the life of your belt. Double windows allow you to check both tension & tracking while the machine is running. A lever on the backside of the saw allows for quick tensioning and release of the belt. The IGM Laguna 14BX / 18 BX stands out amongst other machines especially for its clever design that allows cuts up to 346 / 410 mm.

The band saw is fitted with all CE required safety features. Comes partially assembled in a transport crate. Assembly time is approximately 1 hour.

Available Accessories





Mobility Kit for 1412-14BX-1216 Code: 151-1412MBA



Mobility Kit for Bandsaw 18BX Code: 151-18bxMBA





Code: 151-ALEDLATHE

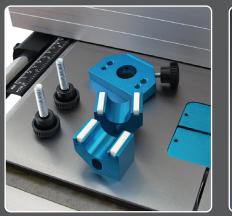
LED Chameleon 95CRI Light

LED Chameleon 90CRI Light Code: 151-ALEDMACH





Height of Cut 346 / 410 mm





**Ceramic Blade Guides** 



Foot pedal brake quickly stops the belt

LAGUNA

# 1632 / 1938 SuperMax N Drum Sander LAGUNA Micro-setting Code: 151-1632 / 151-1938

IIntellisand Technology automatically adjusts the feed speed

PARAMETERS

Supplied with:

 Stand Abrasive, 80G

| Type: 1632 SuperMax                                       | 1938 SuperMax          |
|---|------------------------|
| Rating: Professional                                      | Professional           |
| Power (230 V): <b>1,1 kW</b>                              | 1.35 kW                |
| Conveyor Belt Motor: 40 W                                 | 40 W                   |
| Speed: 1420 rpm   | 1400 rpm               |
| Drum Size: 127 mm   | 127 mm                 |
| Feed Speed: 0–3 m/min.                                    | 0–3 m/min.             |
| Thickness of Material min./max.: 0,8–76 mm                | 0,8–100 mm             |
| Workpiece Width: 406 (812) mm                             | 486 (965) mm           |
| Width of Abrasive: 76 mm                                  |                        |
| Dust Extraction Outlet: 100 mm                            | 100 mm                 |
| Minimum dust collector capacities: 1000 m <sup>3</sup> /h | 1000 m³/h              |
| Length x Width x Height: $860 \times 560 \times 1220$ mm  | m 1054 x 670 x 1295 mm |
| Weight: 62 kg   | 110 kg                 |



# 1632 / 1938 SuperMax N Drum Sander **Technical Details**

Drum Sander designed by the woodworking community. Featuring innovative solutions professionals were lacking on modern sanding machinery.

One of them is a quick and accurate height adjustment. Allows full height adjustments, with one pull of a lever versus 48 revolutions of a hand wheel, greatly reducing set-up time and increasing productivity. Built-in Digital Read Out helps maintain consistent thicknesses to increase accuracy and output quality.

Sanding accuracy guaranteed by robust drum housing and perfect parallel setting between the conveyor and the drum. Just one nut adjusts the conveyor to parallel the sanding head, making aligning the conveyor to the sanding head guick and easy. Conveyor motor is placed on the back of the saw providing pulling motion instead of pushing.

Intellisand Technology automatically adjusts the feed speed to provide consistent finish even with varying grain pattern and density. Meaning no burning, rip-out or damaging the workpiece. A newly designed Turbo Vented Dust Port increases air-flow to dust collectors by 15%.

Designed by professionals for demanding work, smooth operation, narrow and wide workpieces, precise sanding and quick setup.





Simple Replacement of the Abrasive



Index lever will properly adjust the conveyor to give a seamless finish



Easy access to drum

Built-in Digital Thickness Read Out





Extends your worktop to 110 cm

Drum Sander Folding Infeed/Outfeed Tables

Code: 151-1632FT Code: 151-1938FT



**Conveyor Belt** Code: 151-1632-015 Code: 151-1938-038



Casters Set for Sanders 1632/1938 Code: 151-1938-CS







Abrasive Roll Cloth 76 mm × 25 m standard Grit: 60, 80, 100, 120, 150 a 180

Abrasive Roll Cloth 76 mm x 25 m antistatic

Grit: 60, 80, 100, 120, 150 a 180

Available Accessories

Stick Abrasive Cleaner Code: MCBP

Code: M401-725







# **Revo 1216** Woodturning Lathe Technical Details

Midi-lathe Laguna 1216 features a robust design including a cast-iron headstock, tailstock, perfectly ground bed and a toolrest with a hardened steel edge.

One of the striking features of the lathe is an ergonomic control panel from eloxed aluminium and a designed dural speed control. The lathe operates in three-speed ranges 50-525, 325-1750, 650-3500 rpm. The speed is smoothly controlled with a dural control wheel and the gears can be changed with a clever one-lever mechanism. Pulse width modulation technology keeps high-torque even at low rpm.

Tailstock lock handle is positioned on the backside of the lathe. Ergonomically designed handles use excentre locking for strong hold.

### Can be equipped with lighting, bed extensions, handy stand and wheels for mobility.

Note: Distance between centres may change depending on the accessories and extensions used.



Available Accessories



Expansion Set 254 mm Code: 151-1216EXT



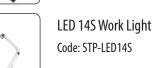
Adjustable Stand

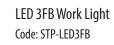




Mobility Kit for 1412-14BX-1216 Code: 151-1412MBA









Bed width 160 mm



Ergonomic control panel



Tailstock with storage



Handy shelf keeps your accessories at hand



Easily accessible belt



Spindle indexing in 24 points

LAGUNA

# **Revo 1836** Woodturning Lathe LAGUNA Control Panel with Digital R



# **Revo 1836** Woodturning Lathe Technical Details

Stability, quality and robustness are the main features of this machine. Designed for true specialists and woodturning professionals in small and medium-sized woodshops.

One of the striking features of the lathe is an ergonomic control panel from anodized aluminium and a designed duralumin speed control. Blue-lit speed indicator with a designed control knob sets this machine apart from the competition.

Solid bed with an impressive width of 208 mm is made of high-quality steel and is precisely ground providing smooth travel of the headstock, tailstock and toolrest. The spindle is run by a highly efficient 1,5 kW induction motor with a VFD frequency convertor for high torque even at lower speeds. The speed is smoothly controlled with a duralumin knob and the gears can be changed with a clever one-lever mechanism.

The headstock, tailstock and legs of the lathe are made from cast-iron securing minimum vibration and high comfort for turning of oversized pieces. Tailstock and Headstock stops are placed on the back of the machine and will not get in the way. Ergonomically designed handles use a cam lock resulting in a firm feel with no deflection.

Note: Distance between centres may change depending on the accessories and extensions used.

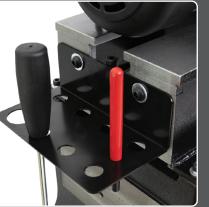




208 mm Wide Solid Steel Bed



Tailstock with a Tool Rack



**Ergonomic Control Panel** 



Simple Speed Range Change



Spindle Indexing

Handy Tool Storage

Swing Away Extension Code: 151-1836SE





Wheel System for Revo 1836 Code: 151-1836WK



Riser Blocks for Revo 1836-2436 Code: 151-1836RI



Bed Extension 500mm for Revo 1836-2436 Code: 151-1836EX

**Available Accessories** 

**Comparator for Copying Revo** 1836-2436 Code: 151-1836COM



LED Chameleon 95CRI Light Code: 151-AI FDI ATHF

# LAGUNA

#### **Revo 2436** Woodturning Lathe LAGUNA **Control Panel** with Digital Readout Code: 151-2436



Supplied with:

- Stand
- Spindle Centre
- Live Centre
- Faceplate
- Second control panel
- Toolrest
- Pads for Lights
- Knockout Rod
- Spanner for Spindle Stop

### PARAMETERS

Type: **REVO 2436** Rating: Professional Power Output (230 V): 2,2 kW VFD: Delta S1 Speed: 50-3500 rpm Swing over Bed: 609 mm Distance between Centres: 965 mm Spindle Thread: M33 × 3,5 mm Spindle Taper: MK2 / MK2 Headstock / Tailstock Bore: 9,5 / 9,5 mm

Tailstock Quill Travel: 114 mm

Toolrest Post Size: 25,4 mm (1")

Length x Width x Height: 1524 × 660 × 1327 mm

Weight: 242 kg



# **Revo 2436** Woodturning Lathe **Technical Details**

The Laguna REVO 2436 lathe provides all the comfort of the REVO 1836, but it has an 80% more massive ground steel bed, which ensures quiet, vibration-free operation even when turning extra large and heavy parts.

A distinctive feature of Laguna REVO lathes is the control panel made of anodized aluminum with a duralumin design speed selector. The control panel has a blue backlit indicator of the selected speed of the frequency converter, and togeter with a beautiful designed controller it signals that this is not an ordinary lathe.

As the only lathe in the world, it is equipped with two control panels. One is located as standard in the spindle and the other can be freely mounted in two positions on the right side of the lathe, either up on the tailstock or under the bed at the right end. The control panel on the right side not only allows you to turn the lathe on and off, but also allows you full control comfort when changing the speed of rotation and switching the direction of rotation. Improvements have also been made to the front spindle bearing, which can handle up to 30% more load than standard bearings.

Stability, guality and robustness are the main features of this machine. Designed for true specialists and woodturning professionals in small and medium-sized woodshops. One of the striking features of the lathe is an ergonomic control panel from anodized aluminium and a designed duralumin speed control. Blue-lit speed indicator with a designed control knob sets this machine apart from the competition.

Solid bed with an impressive width of 208 mm is made of high-quality steel and is precisely ground providing smooth travel of the headstock, tailstock and toolrest. The spindle is run by a highly efficient 2.2 kW induction motor with a VFD frequency convertor for high torgue even at lower speeds. The speed is smoothly controlled with a duralumin knob and the gears can be changed with a clever one-lever mechanism.

The headstock, tailstock and legs of the lathe are made from cast-iron securing minimum vibration and high comfort for turning of oversized pieces. Tailstock and Headstock stops are placed on the back of the machine and will not get in the way. Ergonomically designed handles use a cam lock resulting in a firm feel with no deflection.

Note: Distance between centres may change depending on the accessories and extensions used. Comes partially assembled in a cardboard box. Assembly time is approximately 1 hour.



Swing Away Extension Code: 151-1836SE



Wheel System for Revo 2436



Code: 151-1836WK



LED Chameleon 90CRI Light Code: 151-AI FDMACH





Available Accessories

LED 3FB Work Light Code: STP-LED3FB



LED Chameleon 95CRI Light Code: 151-ALEDLATHE





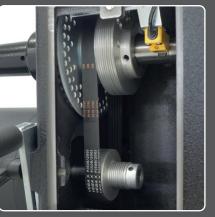
**Ergonomic Control Panel** 

208 mm Wide Solid Steel Bed





Second complete control panel with dual mounting option



Simple Speed Range Change



Spindle Indexing

LAGUNA

# CFlux 1 Cyclone Dust Collector Code: 151-CFLUX1



Supplied with: Remote Control Drum Collection Bag

Filter Collection Bag

Spun Bound Pleaded Filter

### PARAMETERS

Type: CFlux 1 Rating: Professional Power Output (230 V): 1,1 kW Airflow: 1786 m<sup>3</sup>/h. Noise Level: 82 dB Drum Collection Bag: 95 | Max. Pressure: 2514 Pa

Filter Collection Bag: 660 mm × 620 mm

Filter Efficiency: 99.97 % @ 1 micron

Inlet Diameters: 1×150 mm / 2×100 mm

Length x Width x Height: 1092 × 610 × 1753 mm

Weight: 125 kg





# **C Flux 1 Cyclone Dust Collector** Technical Details

Powerful cyclone dust collector for large professional wood shops providing efficient extraction.

CFlux1 sets a new standard of dust extraction. The Cyclone dust extraction system maximizes airflow to increase the efficiency of suction. The CFlux1 model features a waste container that is composed of only 3 parts, increasing its strength and speeding up assembly. The container volume is 95 litres.

#### Efficient filter with manual deaning

Securely affixed microfilter does not stand in the way of fluent airflow which enhances the performance of the filtration system. The CFlux1 dust extractor comes as standard with a 1-micron spun bound pleaded filter of 4,46 m2 providing maximum airflow efficiency. Filtration efficiency over 1 micron @ 99,97 %. Handy crank cleaning system inside the filter prevents clogging and allows cleaning without having to disassemble. The lower part filtration is equipped with a collection bag for fine dust collection.

#### Clever waste drum design

Emptying the waste drum has never been easier. Clever lifting mechanism lifts up the bin with one pull on the lever. Lifting the handle sets down the container. Pushing the lever effectively lifts the drum and seals it against the drum lid. This lifts the container to the extractor and the whole machine is easy to move around the wood shop or used with a floor gulper. The container with a waste drum is fitted with castor wheels for easy movement. The lockable mobile wheels keep the collector firmly in place. In the waste container you will also find a LED light and a sight glass to easily see the sawdust fill level.

#### **Cyclone system**

Two-step cyclone filtration system offers far better performance than one step extractors. Larger waste is separated into the waste compartment before it reaches the second phase of filtration. This system secures constant suction and great performance of the unit.

Comes partially disassembled in a transport crate. Assembly time is approximately 4-5 hours (2 people recommended).



Dust Bags, 5pc Set Code: 151-CFLuxDB-5.v2







Spare Filter Cartridge for CFlux 1 Code: 151-CFlux1-SF



Floor Gulper Attachment 100mm Code: 146-0012



Filter Dust Bag Code: 151-CFluxDB2





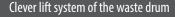
Other machine accessories can be found at www.igmtools.com

Available Accessories

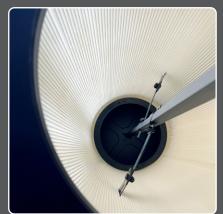




**Robust metal design** 







Cleaning without having to take apart



Remote Control + Control Panel

25



## **C Flux 3 Cyclone Dust Collector** Technical Details

Powerful cyclone dust collector for large professional woodshops providing efficient extraction.

New CFlux3Tv2 range sets a new standard of dust extraction. The Cyclone dust extraction system maximizes airflow to increase the efficiency of suction. The new CFlux3Tv2 model for 2022 features an updated design, a redesigned waste container that is now composed of only 3 parts, increasing its strength and speeding up assembly. The container volume has increased by an impressive 40% to 174 litres.

#### Efficient filter with manual deaning

Securely affixed microfilter does not stand in the way of fluent airflow which enhances the performance of the filtration system. The CFlux3Tv2 dust extractor comes as standard with a 1-micron spun bound pleaded filter of 4,5 m2 providing maximum airflow efficiency. Filtration efficiency of 99,97 % @ 1 micron. Handy crank cleaning system inside the filter prevents clogging and allows cleaning without having to disassemble. The lower part filtration is equipped with a collection bag for fine dust collection.

#### Clever waste drum design

Emptying the waste drum has never been easier. Clever lifting mechanism lifts up the bin with one pull on the lever. Lifting the handle sets down the container. Pushing the lever effectively lifts the drum and seals it against the drum lid. This lifts the container to the extractor and the whole machine is easy to move around the woodshop or used with a floor gulper. The container with a waste drum is fitted with castor wheels for easy movement. The collector's mobile wheels are now also braked, to keep the collector firmly in place. In the waste container you will now also find an LED light and a sight glass to easily see the sawdust fill level.

#### **Cyclone system**

Two-step cyclone filtration system offers far better performance than one step extractors. Larger waste is separated into the waste compartment before it reaches the second phase of filtration. This system secures constant suction and great performance of the unit.

Comes partially disassembled in a transport crate. Assembly time is approximately 4-5 hours (2 people recommended).



Dust Bags, 5pc Set Code: 151-CFLuxDB-5.v2





Spare Filter Cartridge for CFlux 3 Code: 151-CFluxSF



Floor Gulper Attachment 100mm Code: 146-0012



Filter Dust Bag Code: 151-CFluxDB2

Code: FHP-100025





Other machine accessories can be found at www.igmtools.com

**Transparent Extraction Hose for** 

100mm outlet 2,5 / 5 / 10 m

Available Accessories





Multiple Hose Connection

Robust metal design





Clever lift system of the waste drum

Cleaning without having to take apart



Remote Control + Control Panel

LAGUNA



# **P Flux 1** Cyclone Dust Collector **Technical Details**

PFlux1 is a high-performance cyclone extractor from the IGM Laguna Flux range, guaranteeing unrivalled extraction performance, high comfort and maximum extraction efficiency. The high-efficiency HEPA filter is equipped with a separate motor for automatic filter cleaning that starts every 10 seconds, ensuring maximum comfort and always high performance without loss. Cleaning can also be started manually by pressing a button on the machine's control panel. Wings protecting the filter are fitted with sound dampening foam that effectively reduces noise.

#### What is a HEPA filter and how it works

The HEPA is a highly efficient particle filter with a 99,2 % filtration @ 0,4 microns. Regular filters are usually able to filter only 1-2 microns. The filter is made from fiberglass and is folded multiple times to improve filtration. The securely affixed microfilter does not stand in the way of fluent airflow which enhances the performance of the filtration system. If the filter were only one layer, the efficiency would be zero. The folded design allows it to contain the smallest dust particles and thus filter the air in your wood shop. PFlux1 is fitted with a clogging indicator signalled by a LED light on the control panel. You can create a vacuum in the HEPA by connecting the main container with the microfiltration cap using a hose, this technique cleans the insides of the machine. Make your maintenance more efficient by blowing out the filter from the outside.

#### **Clever waste drum design**

Emptying the waste drum has never been easier. Clever lifting mechanism lifts up the bin with one pull on the lever. Lifting the handle sets down the container. Pushing the lever effectively lifts the drum and seals it against the drum lid. This lifts the container to the extractor and the whole machine is easy to move around the wood shop or used with a floor gulper. The container with a waste drum is fitted with castor wheels for easy movement.

#### Cyclone system

Two-step cyclone filtration system offers far better performance than one step extractors. Larger waste is separated into the waste compartment before it reaches the second phase of filtration. This system secures constant suction and great performance of the unit.

#### Comes partially disassembled in a cardboard box. Assembly time is approximately 4-5 hours (2 people recommended).



Dust Bags, 5pc Set Code: 151-CFLuxDB-5.v2





Spare HEPA Filter Cartridge for PFlux 1 Code: 151-PFlux1-SF



Floor Gulper Attachment 100mm Code: 146-0012









Other machine accessories can be found at www.igmtools.com

Available Accessories



Sound Dampening

Wings for High Comfort



HEPA Filter with filtration of 99,2 % @ 0,4 microns.



Clever lift system of the waste drum



Cleaning without having to take apart

Automatic Filter Cleaning System



Remote Control + Control Panel with LED Indicators





# P Flux 3 Cyclone Dust Collector Technical Details

The PFlux 3 is the most efficient extractor in the IGM Laguna Flux range providing unbeatable suction, high comfort and maximum extraction guarantee. Comes fitted with a HEPA filter. Wings protecting the filter are fitted with sound dampening foam that effectively reduces noise.

#### What is a HEPA filter and how it works

The HEPA is a highly efficient particle filter with a 99,2 % filtration @ 0,4 microns. Regular filters are usually able to filter only 1-2 microns. The filter is made from fibreglass and is folded multiple times to improve filtration. The securely affixed microfilter does not stand in the way of fluent airflow which enhances the performance of the filtration system. If the filter were only one layer, the efficiency would be zero. The folded design allows it to contain the smallest dust particles and thus filters the air in your woodshop. PFlux 3 is fitted with a clogging indicator signalled by a LED light of the control panel. You can create a vacuum in the HEPA by connecting the main container with the microfiltration cap using a hose, this technique cleans the insides of the machine. Make your maintenance more efficient blowing out the filter from the outside during cleaning.

#### **Clever waste drum design**

Emptying the waste drum has never been easier. Clever lifting mechanism lifts up the bin with one pull on the lever. Lifting the handle sets down the container. Pushing the lever effectively lifts the drum and seals it against the drum lid. This lifts the container to the extractor and the whole machine is easy to move around a woodshop or used with a floor gulper. The container with a waste drum is fitted with castor wheels for easy movement. Connecting the container to the extractor creates a vacuum on the bottom of the drum. This vacuum holds the bag in the drum and prevents it from being sucked into the cone. No other cyclone or dust machine has such a smart system. Should you decide to use the extractor without a bag, you can easily turn off the vacuum system using only a couple of screws.

#### Cyclone system

Two-step cyclone filtration system offers far better performance than one step extractors. Larger waste is separated into the waste compartment before it reaches the second phase of filtration. This system secures constant suction and great performance of the unit.

Comes partially disassembled in a cardboard box. Assembly time is approximately 4-5 hours.



Dust Bags, 5pc Set Code: 151-CFLuxDB-5.v2





Spare HEPA Filter Cartridge for PFlux 3 Code: 151-PFluxSF



Floor Gulper Attachment 100mm Code: 146-0012





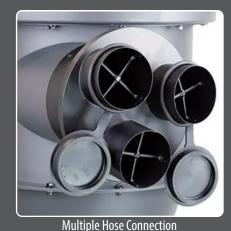




Other machine accessories can be found at www.igmtools.com

Available Accessories





Robust metal design





Clever lift system of the waste drum



Cleaning without having to take apart

Automatic Filter Cleaning System



Remote Control + Control Panel with LED Indicators





Code: 151-BFLUX1



# **B Flux 1 N** Dust Collector **Technical Details**

Unique, compact and portable extractor ideal for a saw or sander. Ideal for smaller woodshops. Sleek design and power to match.

No more fumbling with a steel band to mount your lower bag, the BFlux comes with a patented Snap-Band that makes changing the bag a breeze. Unlike most similar units the BFlux feels solid and has a low dB rating. The machine comes equipped with a 100 mm dust outlet that you can point downwards or upwards. The hose can then be fitted from the top or bottom.

The BFlux 1 dust extractor comes as standard with a 1micron spun bound pleaded filter of 1,6 m<sup>2</sup> providing maximum airflow efficiency. Filtration efficiency of 99,97% @ 1 micron. Handy crank cleaning system inside the filter prevents clogging and allows cleaning without having to disassemble. It also prevents clogging of the filter.

Supplied in a cardboard box partially assembled. Assembly time is approximately 1 hour.



Solid but Light Build





Simple Filter Grasp







Wheels to Move Around

33





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Spare Filter Cartridge for BFlux 1 Code: 151-BFluxSF



Floor Gulper Attachment 100mm Code: 146-0012



Double Ouick Release 100mm Hose Fixing Clip, 2pcs

Code: 146-0015







Other machine accessories can be found at www.igmtools.com

Available Accessories

Dust Bags for BFlux 1, 5pc Set

Code: 151-BFluxDB-5

# A Flux Air Filtration System

Code: 151-AFLUX12



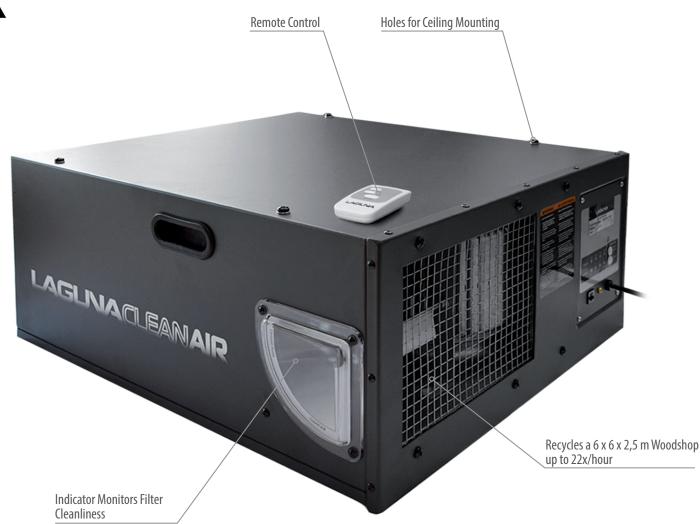
#### Supplied with:

- 4 Screws for Ceiling Mounting
- 4 Rubber Legs
- Outer Washable Electrostatic Filter
- Inner Filter
- Remote Control (2x AAA batteries included)

### PARAMETERS

Type:AFluxRating:ProfessionalPower Output (230 V):150 WMax. Airflow:917, 1240, 2038 m³/h.Outer Filter:5 micronsInner Filter:1 micronInner Setting:12, and 4 hoursRemote Control:YESNoise (high speed):59,6 dBNoise (low speed):55,6 dBNoise (low speed):52,6 dDLength x Width x Height:712 × 610 × 305 mm

Weight: 25 kg





# A Flux Air Filtration System Technical Details

Designed for efficient filtration of dust particles in larger woodshops. This Air Filtration Unit is designed to recycle all of the air in a 6 x 6 x 2,5 m space up to 22 times per hour at its highest speed.

Supplied with an outer washable electrostatic filter with an inner filter that captures all particles larger than 1 micron ensuring clean air output.

The unit is equipped with a 150 W motor delivering a class-leading airflow of 917 / 1240 / 2038 m<sup>3</sup> per hour. Timer settings from 1/2, 2 to 4 hours allow the user to set the unit with confidence that, while they are away, the unit will clean the air in the shop and then turn itself off.

Supplied assembled in a cardboard box.

Make sure to remove the polystyrene padding from inside the unit before use. The padding is there to prevent damage during transport.



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#### INDUSTRIAL / XTREME

Designed for fine woodworkers, finish carpenters, construction and industrial users who run their blades all day long demanding ultimate precision and extended life, while conquering the most challenging applications.



#### **CMT CONTRACTOR PLUS**

Designed for the contractor and remodeler CMT's Contractor<sup>®</sup> thin-kerf blade line delivers solid performance at a very economical price. Ideal for any construction projects that require cutting wood and wood composite material.







# SELS

IGM Chisel Start Set Cryo HSS 3 pcs Code: RSS-CR3

IGM Chisel Set Cryo HSS 6 pcs Code: RSS-CR6



IGM Chisel Set With Replaceable carbide tips HW 4 pcs

Code: RSS-RCT4

IGM Woodturning Hollower HW Chrome Straight

Code: RSS-CCT1

IGM Woodturning Hollower HW Chrome Shallow Swan Neck Code: RSS-CCT2

IGM Woodturning Hollower HW Chrome Deep Swan Neck Code: RSS-CCT3

#### How to select the proper saw blade?

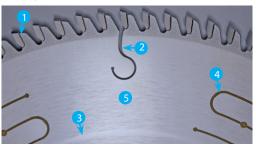
#### What to look for

Features and quality of the body
 Material and protective coating

You should pay attention to the appearance and quality of the body. This is a main distinguishing factor and can help you to tell apart a high-quality blade from a low-quality one that will last for a limited time only. The body itself along with the finish can tell you a lot. **As a rule, an ordinary blade usually has a coarser body**, lacks surface treatment and is made from a single sheet of metal, this may lead to **swaying or curling** of the blade.

Top of the line CMT saw blades are made of German high-strength tool steel (42-48 HRC), laser-cut with maximum precision. Additionally covered with protective layers, either chrome, orange Teflon or protective coating. The saw blade is then perfectly protected from damage, corrosion and is easy to clean. The quality difference is visible in the picture. You can clearly see the difference between a regular saw blade and a CMT blade.

#### Distinguishing an ordinary saw blade from a high-quality one is not something difficult:



1) Three-layer brazing 2) Expansion slot 3) Tensioning ring 4) Sound dampening channel 5) Chrome coating



#### **ORANGE CHROME**

Designed for professional woodworkers who require high precision and durability from their saw blades. Special chrome carbide reduces tooth abrasion, whereas the chrome plated body protects against rust, corrosion and guarantees long-lasting performance.



#### ITK PLUS

Designed for the professional contractor and remodeler, CMT's ITK Plus® delivers a clean, fast, effortless cut through wood and wood composite material. The features of the ITK Plus® line offer great price-performance balance which means greater value.



#### CMT Grooving Saw Blade Set DADO PRO

'never before seen' special "lock spacers".

CMT is proud to introduce a brand new Locked Dado Pro Set unlike any other! This is the very first Dado ever deemed UNI EN847 compliant. This means that while the Dado is rotating, the assembled elements will never come into contact with each other! This is possible thanks to unique blade body design and

For flat bottom grooves & virtually splinter-free cuts in solid wood, laminates & melamines, veneer plywood.
Orange Shield Coating protect from heat, gumming and corrosion.
Includes shims (plastic & magnetic) and plastic "lock spacers" set for micro-thin adjustability.

Code: C23031208



#### **BANDSAW BLADES**

#### Choosing the Right Blade for Your Bandsaw

It is generally advisable to reserve specific blades for specific tasks. The way the blade is being used and the types of cuts it makes affect its shape over time – that is why for instance thin blades used for cutting curves are not suitable for making cuts of straight parts.

| Blade width (Y) | Minimal radius (X) |   |
|-----------------|--------------------|---|
| 25 mm           | 175 mm             |   |
| 20 mm           | 140 mm             |   |
| 16 mm           | 100 mm             |   |
| 13 mm           | 65 mm              |   |
| 10 mm           | 40 mm              | _ |
| 8 mm            | 25 mm              |   |
| 6 mm            | 15 mm              | _ |
| 3 mm            | 3 mm               |   |

#### **Tooth Pitch or TPI**

Coarse tooth (tpi 2, tpi 3 and tpi 4) It is used for for deep cuts and quick rough wood splits. It is suitable for cutting longitudinal, soft and raw (green) lumber.

#### Middle tooth (tpi 4, tpi 6 and tpi 8)

It is used for normal cutting and is the most commonly used tooth size. Used for longitudinal and transverse cuts, it offers the best ratio between speed and cut clarity.

#### Fine tooth (tpi 10 and tpi 14)

It is used for fine cutting and where high cut purity is required. It is most often used for cutting plywood or board material up to 10 mm height.

| TPI designation | Distance between peaks in mm |
|-----------------|------------------------------|
| 2 TPI           | 13 mm                        |
| 3 TPI           | 8,5 mm                       |
| 4 TPI           | 6 mm                         |
| 6 TPI           | 4 mm                         |
| 8 TPI           | 3 mm                         |
| 10 TPI          | 2,5 mm                       |
| 14 TPI          | 1,8 mm                       |
|                 |                              |

TPI stands for "Teeth Per Inch". The higher the TPI, the smaller the pitch. So logically, higher TPI is to be used for fine and precise work on thinner workpieces while low TPI is fit for deeper cuts or swift and coarse cutting of raw material.



### Full article at www.iamtools.com





ĨeM

softwood Height of cut: 0-200 mm



#### Ideal blade for the most demanding conditions, suited for deep cuts and guick material splits with minimal burr.

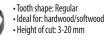
Bandsaw blade with carbide teeth. Maximum blade durability, perfect for cutting hard exotic wood. Thin kerf of only 1.2 mm. Variable tooth pitch limits blade vibration. Noticeably cleaner cut compared to regular tooth set.

#### IGM Carbon FORCE SKIP

 Tooth shape: Skip Ideal for: softwood Height of cut: 20-80 mm



#### IGM Carbon FORCE REGULAR



#### Ideal for smooth and clean cut, not suited for longitudinal material splits.

Excellent cutting performance along with unrivalled wear resistance thanks to hard quenched teeth.

#### IGM Carbon FORCE HOOK

 Tooth shape: Hook Ideal for: hardwood/softwood Height of cut: 40-200 mm

#### Ideal blade for deep cuts and quick rough wood splits.

Excellent cutting performance along with unrivalled wear resistance thanks to hard auenched teeth.

#### ĨeM

#### **DUST & CHIP COLLECTORS ACCESSORIES**



IGM STO-P100 Dust Separator Code: STO-P100



IGM Rubber Cuff for Hose 100mm Code: 146-0024







IGM Elbow 90° for Extraction Hose 100 mm Code: 121-JW1017



IGM Dust Collection Swivel Fitting 360° for Hose 100 mm



IGM Flexible Rubber Cuffs 100 mm Code: 146-0014

Hose 100 mm, Set 5 pc

Code: 146-0011



IGM Redukční multi-koncovka pro průměry 25-150mm Code: 121-JW1039



IGM Multiple Stepped Hose Adap-tor for Diameters 25-150 mm Code: 121-JW1019









GM Alu Blast Gate for Extraction Hose 100 mm Code: 121-JW1142

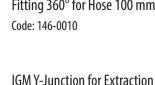


IGM Plastic Hose Hook for Hose 100mm Code: 146-0023



IGM Mounting and Earthing Kit 12 m Code: 121-JW1053























IGM Tools and Machinery is the exclusive distributor of Laguna machines in EU, Norway and Switzerland with a central warehouse on the outskirts of Prague.

We cooperate with more than 100 dealers throughout Europe.



Importer and Distributor for the EU

# LAGUNA



AUTHORIZED DEALERS MAP

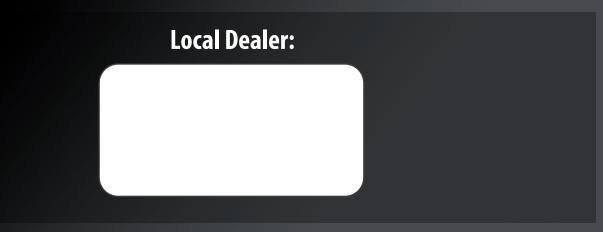
# IGMTOOLS.COM/DEALER-LOCATOR/

Cooperate with us and expand the range of your machinery by adding Laguna Tools by IGM to your offer. Contact us at e-mail: <a href="mailto:sales@igmtools.com">sales@igmtools.com</a>

PRAGUE







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